

## **Assembly Instruction**

# CAST ALUMINIUM PATIO BENCH



Carefully unpack and identify each component before beginning assembly. Before you begin, please refer to parts list to make sure that you have all parts. Please take care when assembling the unit and always place the parts on a clean, soft surface. If you require assistance with assembly or parts, please call 888-357-7263.

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#### PRE-ASSEMBLY PREPARATION

#### WARNING! DO NOT LET CHILDREN PLAY IN OR AROUND THE UNIT DUE TO THE POSSIBLE RISK OF FINGER ENTRAPMENT

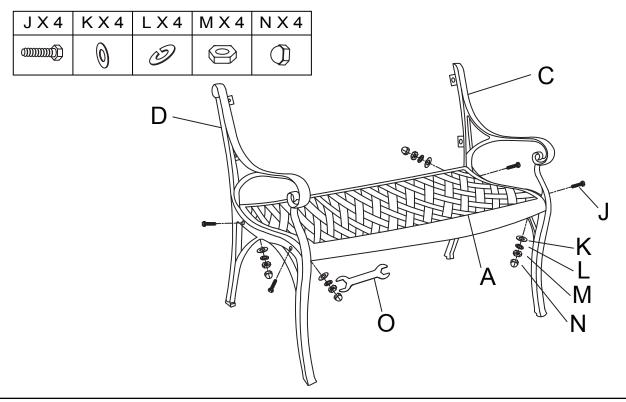
- Please read through this instruction before beginning assembly.
- Two adults assembly is recommended.
- Clear out the space for assembly and lay out all parts base on Parts List, extra room will allow you to easily determine if all the pieces are present.
- Save all packing materials until assembly is complete to avoid accidentally discarding smaller parts or hardware.
- Keep small parts and pieces away from children until fully assembly.
- Do not fully tighten the bolts until all have been inserted and hand tightened.
- Please check for any loose screws and tighten them before use.

PANEL AND FITTINGS IDENTIFICATION			
Seat (A)	Back (B)	Left Armrest (C)	Right Armrest (D)
Qty: 1	Qty: 1	Qty: 1	Qty: 1
HARDWARE LIST			
Bolt (E) M6*30mm	Washer (F) M6	Lock Washer (G) M6	Nut (H) M6
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Qty: 4	Qty: 4	Qty: 4	Qty: 4
Nut Cap (I) M6	Bolt (J) M8*30mm	Washer (K) M8	Lock Washer (L) M8
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Qty: 4	Qty: 4	Qty: 4	Qty: 4
Nut (M) M8	Nut Cap (N) M8	Wrench (O)	
	$\bigcirc$	5	
Qty: 4	Qty: 4	Qty: 1	

Elm PLUS

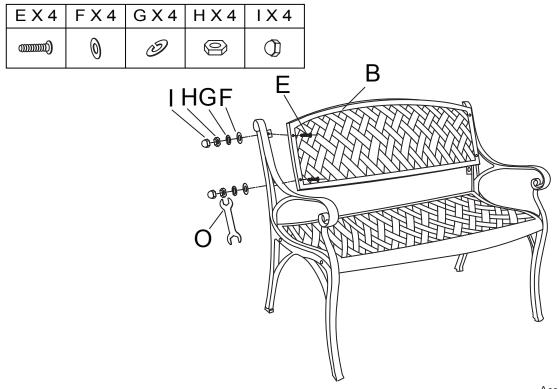
### Step 1

Attach Left Armrest (C) and Right Armrest (D) to Seat (A) by using Bolt(J), Washer(K), Lock Washer(L) and Nut(M). Do not make bolts tightened or put Nut Cap(N).



### Step 2

Attach Back (B) to both side armrests by using Bolt (E), Washer (F), Lock Washer (G) and Nut (H). Do not make bolts tightened or put Nut Cap (I).



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## Step 3

Finally put Nut Cap (N) or Nut Cap (I) until all parts have been connected and bolts are tightened.

